



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2463-0450

Job Sheet 168588



Part No: D2463-0450

Job Qty: 10 ea

Part Name: 1/2" Seal-0.450"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/17/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: IPP REV:A 17.11.07 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/23/17	0.00	0.00	Start Up Container		
100	Small Fab	10 pcs		11/24/17	0.00	0.83	Small Fab		
110	QC	10 pcs		11/24/17	0.00	0.00	QC5		
120	Packaging	10 pcs		11/24/17	0.00	0.00	Packaging3		
130	QC21-FG	10 Ea		11/24/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Cut as per dwg

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Small Fab	D2463 409	38	136	0	0

Part Specifications

Specifications could not be found.

Plex 11/17/17 1:00 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION			
Part No. _____		Rework ☐		Skid-1	
NCR No. _____		Scrap ☐		Machi	
		Use-as-is ☐		Thermoform	
		Suspected Unapproved ☐		Large	
Date : _____		Step #: _____		QTY E	
Description Work Order Deviation					
Root Cause					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/C ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incor ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐		
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐				
		OTHER : _____			

PART NO: D2463-0450

Revision: _____

Operation: _____

Change No: _____

Start up Operation

Mfg Date: 11/21/17

Job No: 168588

1/2" Seal - 0.450"



S011847

DART AEROSPACE

ring ☐

ality ☐

ther ☐

) Approval ☐

ed By _____

Supervisor ☐

ification ☐

rdinator ☐

al ☐

Wrong ☐

tensions ☐

tolerance ☐

ct ☐

issing ☐

Fit/Function ☐

Misread ☐

Misaligned/off center ☐

Turning Sequence ☐

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com